Fermilab

FERMILAB-Conf-01-461

IIT-HEP-01/3

PROGRESS IN ABSORBER R&D 2: WINDOWS*

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Abstract

A program is underway to develop liquid-hydrogen energy absorbers for ionization cooling of muon-beam transverse emittance. Minimization of multiple-scattering-induced beam heating requires thin windows. The first window prototype has been destructively tested, validating the finite-element-analysis model and the design approach.

1 INTRODUCTION

High-energy stored muon beams may allow uniquely sensitive studies of neutrino physics as well as compact lepton colliders for the study of the Higgs boson(s), supersymmetry, and the energy frontier [1, 2]. An important technique for the creation of such beams is ionization cooling [3, 4], by which the transverse emittance of the initially-diffuse muon beam can be quickly reduced to dimensions commensurate with the acceptances of recirculating accelerators. Simulations show that enough transverse cooling can be achieved to build a neutrino factory [5, 6]. We report here on recent progress in constructing prototype energy absorbers for muon-beam ionization cooling.

The Muon Collaboration (working with many additional physicists and engineers) has completed its second feasibility study of a neutrino factory based on a muon storage ring. The Feasibility Study II (FS2) report [5] describes a design that could be built for a well-defined cost, and that would deliver a flux of neutrinos for long-baseline neutrino-oscillation studies six times higher than that of the previous design iteration [7]. Our next goals are to complete the designs for key muon-cooling components, build and test prototypes, and use them to carry out a first experimental demonstration of muon ionization cooling.

2 ENERGY ABSORBERS FOR IONIZATION COOLING

Ionization cooling involves the damping of the muons' random transverse motions by ionization energy loss in an energy-absorbing medium; energy lost in the longitudinal direction is replaced via RF acceleration. From Eq. 1 [3, 4], maximizing the cooling rate $d\epsilon_n/ds$ requires minimizing the deleterious effects of Coulomb scattering in the absorbers by constructing them out of a material with a long radiation length (L_R) and embedding them in a focusing lattice (Fig. 1) at locations with as low β as possible:

$$\frac{d\epsilon_n}{ds} = -\frac{1}{(v/c)^2}\frac{dE_\mu}{ds}\frac{\epsilon_n}{E_\mu} + \frac{1}{(v/c)^3}\frac{\beta(0.014)^2}{2\,E_\mu m_\mu\,L_R}, \quad (1)$$

where muon energy E_μ is in GeV, ϵ_n is normalized emittance, and s is path length. In an optimized design the focusing is provided by superconducting solenoids and the absorber is liquid hydrogen (LH_2) [8].

Table 1: LH_2 absorbers in Feasibility Study II.

Absorber	Length (cm)	Radius (cm)	Number needed	Power (kW)
Minicooling	175	30	2	≈5.5
SFOFO 1	35	18	16	≈0.3
SFOFO 2	21	11	36	≈0.1

The FS2 design includes absorbers of three types, as specified in Table 1. The large transverse dimensions of the muon beam require large apertures and correspondingly wide absorbers, while the large energy spread of the beam demands frequent rebunching via RF cavities, favoring thin absorbers. These two requirements lead to the slightly oblate shapes of the "SFOFO" absorbers implied in Table 1 and shown in Fig. 1.

2.1 Absorber Windows

LH_2 containment requires a vessel with closed ends (windows) through which the muons must pass. A practical design choice for the windows is aluminum alloy.[1] Simulations show that scattering in the absorber windows degrades muon-cooling performance. To keep this effect to a minimum, the FS2 design calls for window thicknesses as given in Table 2. (Note that in the long "minicooling" absorbers, scattering is dominated by the hydrogen itself and thus the windows are not at issue).

Since the SFOFO absorbers are wider than they are long, hemispherical windows (which would be thinnest at a given pressure) are ruled out, and we are led to the "torispherical" window shape. As specified by the American Society of Mechanical Engineers (ASME) [9], the torispherical head for pressure vessels is composed of a central portion having a radius of curvature (the "crown radius") equal to the diameter of the cylindrical portion of the vessel, joined to the

* Presented at the 2001 Particle Accelerator Conference (PAC 2001), June 18–22, 2001, Chicago, Illinois.

[1] Beryllium or a beryllium-containing alloy might be a superior choice, but beryllium has a questionable safety record in LH_2 applications.

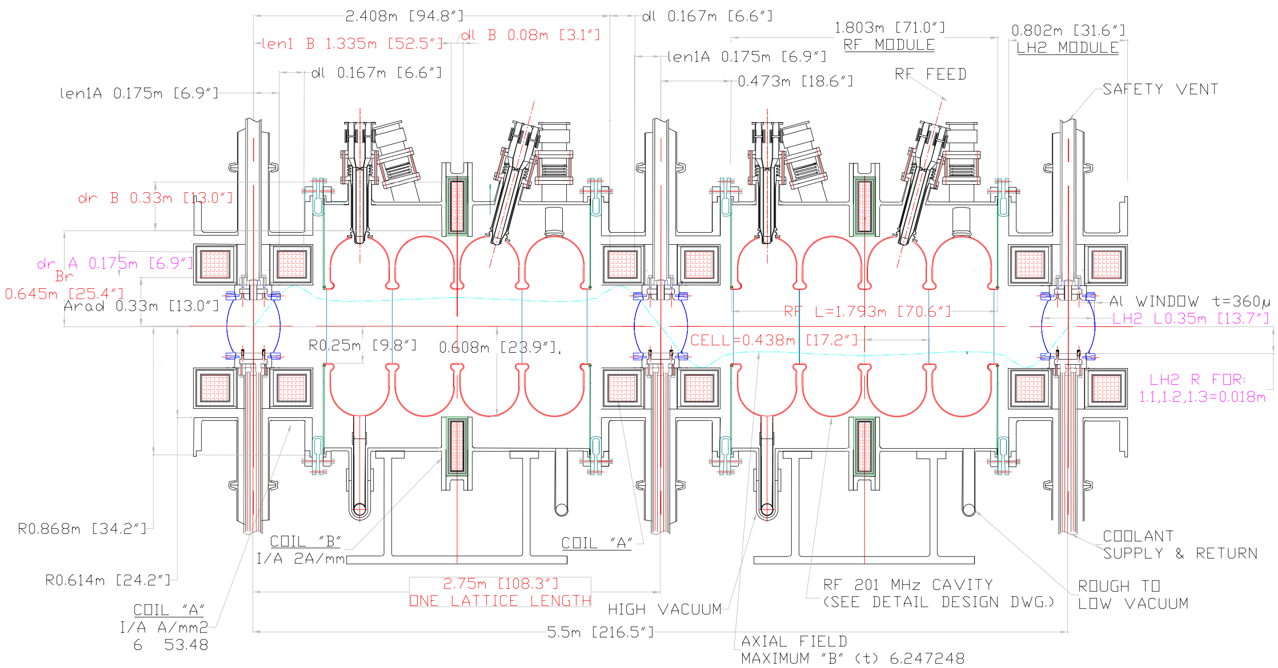

Figure 1: Mechanical layout of a portion of the "SFOFO 1" ionization-cooling lattice from the FS2 cooling channel, comprising two full cooling cells and part of a third. Shown are eight superconducting-solenoid coils, two 4-cell RF cavities, and three LH_2 absorbers.

Table 2: Window thicknesses and operating pressures for the FS2 LH_2 absorbers.

Absorber	Window thickness (μm)	Max. operating pressure (atm)
Minicooling	–	–
SFOFO 1	360	1.2
SFOFO 2	220	1.2

cylindrical portion by a section of a toroidal surface with a radius of curvature 6% of the crown radius (see Fig. 2).

For an ASME-standard torispherical window, the required thickness is [9]

$$t = \frac{0.885PD}{SE - 0.1P}\,, \qquad (2)$$

where P is the pressure differential, D the length of the major axis (*i.e.* the absorber diameter), S the maximum allowable stress, and E the weld efficiency. For S, we follow ASME recommendations and use the smaller of 1/4 of the ultimate strength S_u or 2/3 of the yield strength S_y.[2] For 1.2-atm operation, and given the ASME specification for 6061-T6 aluminum alloy,[3] S_u =289 MPa, we obtain $t \geq 530\,\mu$m for the "SFOFO 1" absorbers and $t \geq 330\,\mu$m for the "SFOFO 2" absorbers, where the ">" sign applies if the window is welded to its mounting flange ($E < 1$). However, to reach the smaller window thicknesses given in Table 2, we have devised a design in which each window is machined out of a single block of material, with an integral flange (with no welds, $E = 1$), and the window thickness is tapered (based on finite-element analysis) to improve structural strength (Fig. 2).

[2] In practice, for aluminum alloys, the ultimate strength provides the more stringent limit.

[3] 6061-T6 is the standard aluminum alloy for cryogenic applications, however more exotic high-strength alloys may also be suitable and are under investigation.

2.2 Window Prototype

We have built and tested a first prototype window of the above design. To test the limits of the proposed manufacturing technique, we specified a central thickness of only 130 μm, with a radius of 15 cm. The window was built on a CNC milling machine and CNC lathe at the Univ. of Mississippi. After one face was machined, a custom-built backing jig was used to support it while the other face was cut. The window was then measured using a precision coordinate-measuring machine at Fermilab and with micrometers and found to be within 5% of the nominal thickness profile (Fig. 3), validating the design approach and manufacturing procedure.

2.3 Pressure Tests

To be certified as safe for liquid-hydrogen containment at Fermilab, the vessel must undergo a stringent safety review. The requirements include destructive testing of five windows of a given design before a sixth window may be put into service. The first prototype was pressure-tested in

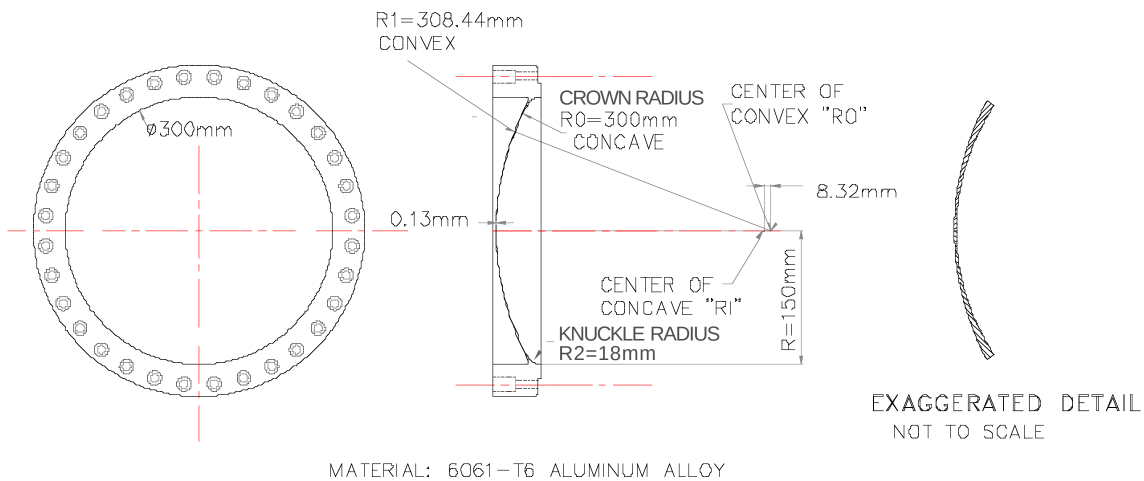

Figure 2: Detail of tapered-torispherical window design.

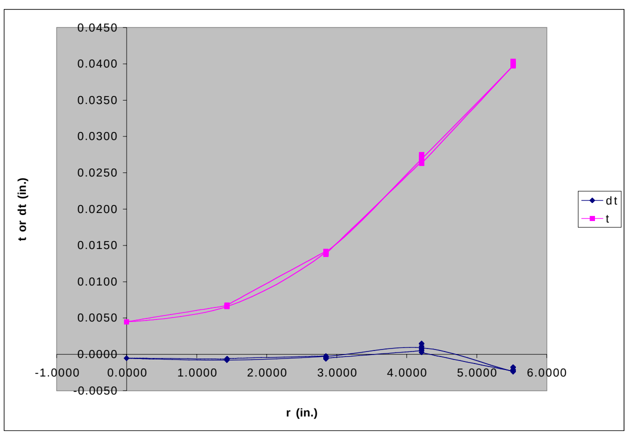

Figure 3: Prototype-window measurements. Shown are thickness t and thickness error dt *vs.* radius, all in inches.

a setup in which the window, with 22 strain gages affixed at strategically-chosen points on its surface, was mounted to a back plate, the volume thereby enclosed being filled with water. The water was then pressurized to varying degrees with air and the resulting strains read out to a PC via a scanning DVM and 22 ADC channels. Additional measurements included the pressure, the volume of water contained, and precision photogrammetric measurements[4] of the shape of the window surface. Detailed comparison of these measurements with the predictions of a finite-element-analysis model will allow the design and fabrication procedures to be certified for future windows of various sizes and thicknesses.

Summarized briefly, at the present stage of analysis, the agreement between the photogrammetric measurements and the strain-gage data is good, with typical discrepancies below 10%. The window-failure mode was somewhat surprising: while the onset of inelastic deformation was predicted to occur at 29 psig, a pinhole leak appeared at 31 psig, probably due to a defect. Massive rupture ensued at 44 psig. More detailed results will appear in a forthcoming publication.

3 ACKNOWLEDGEMENTS

We thank R. Riley for measuring the prototype window after manufacture, P. Stone for mechanical support, and J. Greenwood for carrying out the photogrammetric survey. This work was supported in part by the U.S. Dept. of Energy, the National Science Foundation, the Illinois Board of Higher Education, and the Illinois Dept. of Commerce and Community Affairs.

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[8] See also D. M. Kaplan *et al.*, Proc. NuFACT00, IIT-HEP-00/1, physics/0008014 (to appear in Nucl. Instrum. Meth.), and Proc. NuFACT01, IIT-HEP-01/1.

[9] "ASME Boiler and Pressure Vessel Code," ANSI/ASME BPV-VIII-1 (American Society of Mechanical Engineers, New York, 1980), part UG-32.

[4] Photogrammetry is attractive in that it permits non-contact monitoring of strain. We are not aware of its prior use for such a purpose. Contact measurements are undesirable since the gluing on of strain gages is labor intensive and (especially with such a thin foil) may bias the measurement.